

Wednesday, April 24, 2013 11:50:58 AM

Friday Page 1

Setup Start *NS1*

Stop ***NS2***

Customer:

Run Start *NR1*

Date: _____ Stop *NR2*

Draw Nbr	Revision Nbr
DSI 9619	B

0.00

DOCUMENT CONTROL

0.00

Memo

Photocopy D350-689 bluefile & type labels per PPP D350-689-031 CHG001

0.00

Pick Kit

0.00

Memo

QC4- 100% Inspect kits for completeness

0.00

0.00

Memo

Quality Control

Work Order ID 100610

Wednesday, April 24, 2013 11:50:58 AM

100610

Page 2

Item ID: D350-689-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Armrest/Control Guard

Start Date: 4/24/2013 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/26/2013 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Packaging	0.00							
120									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-689-013								
	Location: _____								
	PPP Rev: <u> A </u>								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

(DAS)
06
2-23

13/4/26

MCS 13-04-26

MCS 13-04-26

Picklist Print

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Page 1

Work Order ID: 100610

Parent Item: D350-689-031

Parent Item Name: Armrest/Control Guard

Start Date: 4/24/2013

Required Date: 4/26/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev A 12.07.06 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3021-043

Tube Assembly

Manufactured

No

101

Each

5.0000

0

1

SP

SP

Location

Loc Qty

Loc Code

ST253

5

93496

1

99273

4

101

Each

2.0000

1

1

SP

SP

D4666-041

Armrest Assembly

Manufactured

No

Location

Loc Qty

Loc Code

ST197

2

97454

2

101

Each

2.0000

1

1

SP

SP

D4671-1

Armrest Cushion

Manufactured

No

Location

Loc Qty

Loc Code

ST187

2

88823

2

101

Each

74.0000

1

1

SP

SP

AN4-4A

Bolt

Purchased

No

Location

Loc Qty

Loc Code

FP001

16

114615

6

120187

10

ST355

58

123900

58

1

1

SP

SP

SP 13-4-25

Picklist Print

Wednesday, April 24, 2013 11:50:57 AM

Page 2

Work Order ID: 100610

Parent Item: D350-689-031

Parent Item Name: Armrest/Control Guard

Start Date: 4/24/2013

Required Date: 4/26/2013

Start Qty: 1.00

Required Qty: 1.00

AN4-10A
Bolt

Purchased No

101 Each 89.0000

1

SP

~~SP~~

Shp

Location

Loc Qty

Loc Code

ST356

89

122407

35

122800

4

123525

50

1x

AN4-17A
Bolt

Purchased No

101 Each 579.0000

1

SP

~~SP~~

Shp

Location

Loc Qty

Loc Code

ST357

9

121068

8

122416

1

ST515

170

124092

170

ST517

400

124858

400

1x

AN970-4
Washer

Purchased No

101 Each 461.0000

1

SP

~~SP~~

Shp

Location

Loc Qty

Loc Code

ST343

11

120644

7

124101

4

st510

450

125098

450

1x

MS21042L4
Nut

Purchased No

101 Each 1,149.0000

2

SP B-4-25

~~SP~~

Shp

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

ST518

831

124231

831

2x

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Shop Packet Print

Page 2

Picklist Print

Wednesday, April 24, 2013 11:50:57 AM

Page 3

Work Order ID: 100610

Parent Item: D350-689-031

Parent Item Name: Armrest/Control Guard

Start Date: 4/24/2013

Required Date: 4/26/2013

Start Qty: 1.00

Required Qty: 1.00

~~NAS1149F0432P~~
Washer

Purchased

No

101

Each

1,688.0000

4

SP 13-4-25

Shop

Location

Loc Qty

Loc Code

ST295

1688

122151

2

123522

4

123900

30

124580

352

124859

300

125268

1000

4x

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Shop Packet Print

Page 3

5ms

13425

PARTS LIST:

QTY -011	QTY -013	QTY -021	QTY -023	QTY -031	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
X							D350-689-011	DUAL HIGH BACK SEAT INSTL, LH
1	X						D350-689-013	FLOOR PROVISIONS KIT
		X					D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH (REF DSI 9419)
		1	X				D350-689-023	ENERGY ATTENUATING FLOOR PROVISION KIT (REF DSI 9419)
				X			D350-689-031	ARMREST/CONTROL GUARD KIT
1					X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1				X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY (REF DSI 9419)
				1			D3021-043	TUBE ASSEMBLY
				1			D4666-041	ARMREST ASSEMBLY
				1			D4671-1	ARMREST CUSHION
				1			AN4-4A	BOLT
				1			AN4-10A	BOLT
				1			AN4-17A	BOLT
				1			AN970-4	WASHER
				2			MS21042L4	NUT
				4			NAST149F0432P	WASHER

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: [Signature]
D. SHEPHERD (DE # 02)

DATE: 12.07.11
CERT. NO.: SH02-33
ISSUE NO.: 1

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	q	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9619	SHEET 2 OF 5
APPROVED	[Signature]	TITLE	SCALE
DE APPR.	[Signature]	ARMREST/CONTROL GUARD KIT	NTS
DATE	12.07.11	COPYRIGHT © 2012 BY DART AEROSPACE LTD - THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

Work Order ID 100610

Wednesday, April 24, 2013 11:50:58 AM

100610

Page 1

Item ID: D350-689-031

Revision ID:

Item Name: Armrest/Control Guard

Start Date: 4/24/2013 Start Qty: 1.00

Required Date: 4/26/2013 Req'd Qty: 1.00

Reference:

Accept

N900040100Setup Start ***NS1***Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: *MP*

QC:

Date: *13-4-24*

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

DSI 9619

B

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy D350-689 bluefile & type labels per PPP D350-689-031 CHG001

101

Pick Kit

0.00

101

Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

MLJ 13-04-24